

Date: Tuesday, 19/05/2009 11:49:14 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 47988		
Estimate Number	: 13780		
P.O. Number	:	Part Number	: D38911
This Issue	: 19/05/2009 S.O. No. :	Drawing Number	: D3891 PROTOTYPE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : R & D SM/MED FAB	Drawing Revision	: PROTO 09.05.19
Previous Run	: 47944	Material	:
Written By	:	Due Date	: 20/05/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09-05-19</u>		
Comment	: Est Rev:A 09.02.04 new issue EC verified by:JLM		

## Additional Product

# PROTOTYPE

09.05.19

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
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Comment: Qty.: 5.1815 sf(s)/Unit Total: 5.1815 sf(s)  
 GE PLASTICS LEXAN SHEET 0.125"

Batch: 109455 RB 9-5-19

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3891

Dwg Rev: PROTO  
 Prog Rev: TYPE

RB 9-5-19

①

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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FOR ENGINEERING USE ONLY



Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

N/A ENG USE ONLY 09.05.21

Date: Tuesday, 19/05/2009 11:49:14 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 47988

Part Number: D38911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*09-05-22 Prototype*

Job Completion



*00781A  
mf  
09-06-05*

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00280A

Date: 09.05.19

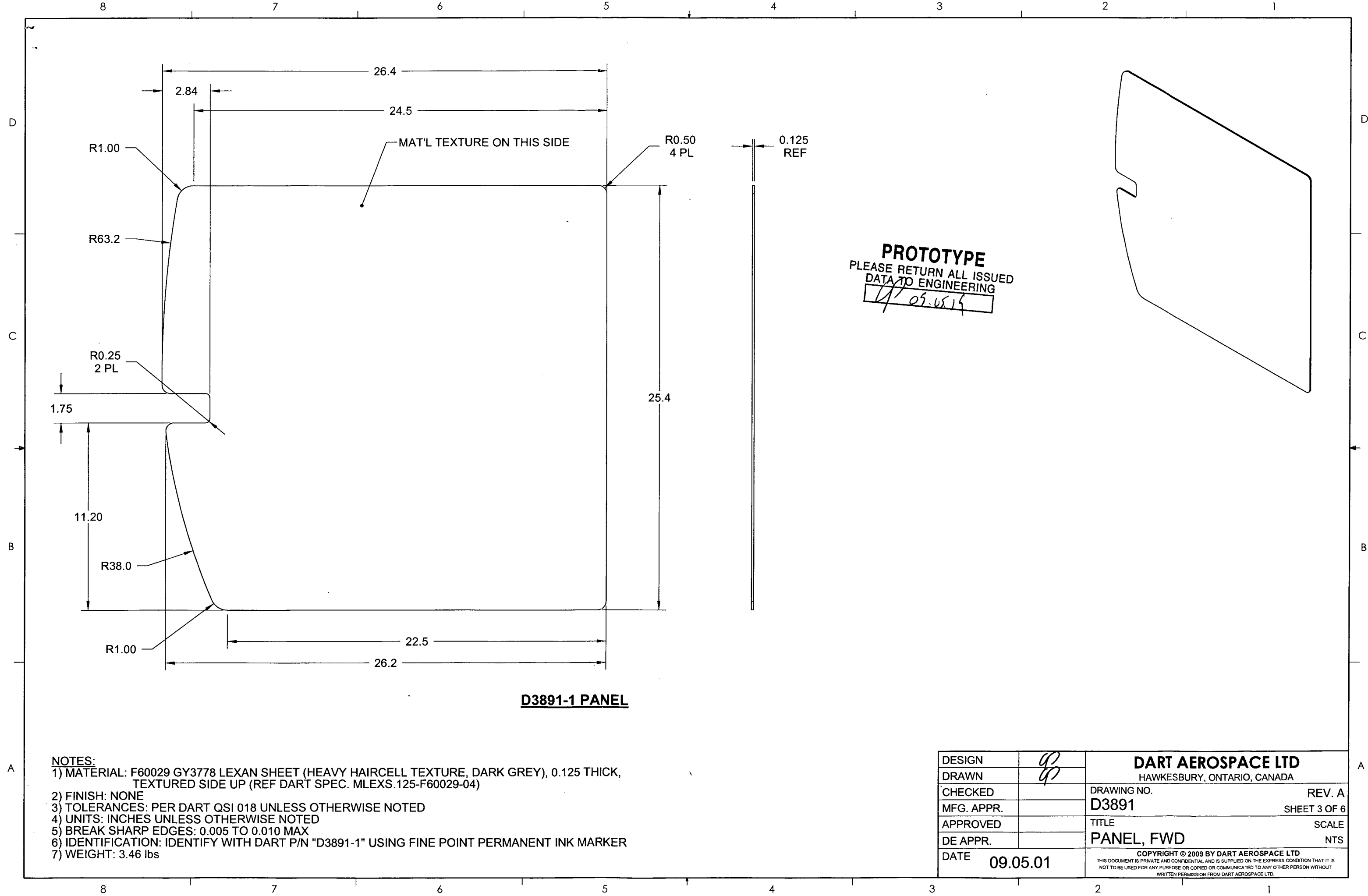
Product Name: Interior Trim Kits

Requested By: CP

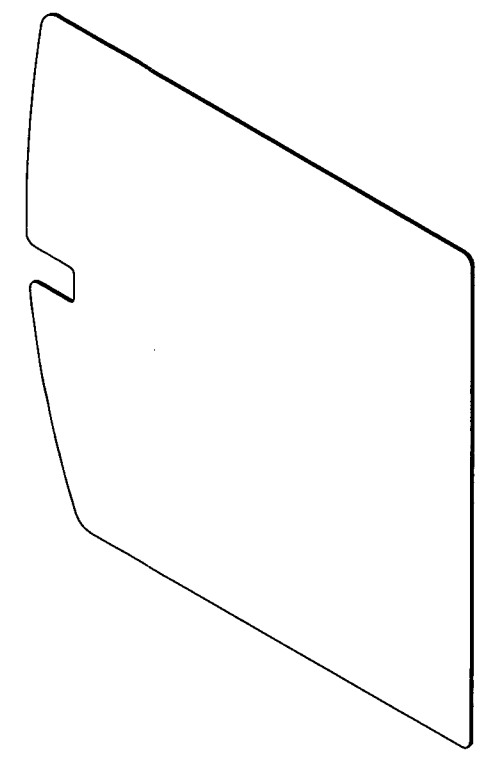
Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3891-1	SF	PANEL	09.05.19	Y	ASAP		
1	D3891-2	SF	PANEL	09.05.19	Y	ASAP		





**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
09-05-15



- NOTES:**
- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-1" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 3.46 lbs

DESIGN	GP	<b>DART AEROSPACE LTD</b>	
DRAWN	GP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3891</b>	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>PANEL, FWD</b>	NTS
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